

Tech Bulletin: Control #1007 (Rev 02)  
Title: Fabrication Sealant Change  
Effective Date: 12/3/2020  
Source: Laminators Engineering Group

### Overview

As of the date of this tech bulletin and per Laminators Approved Materials List (available at [www.LaminatorsInc.com](http://www.LaminatorsInc.com)), Laminators approved fabrication sealants are as follows:

- Sikaflex®-11 FC
- Pecora 896 (translucent only)

Both listed products are interchangeable in all applications where a Laminators approved fabrication sealant is required. This tech bulletin serves to provide a definitive explanation of where fabrication sealant is to be used as it pertains to our installation systems.

### Where is Fabrication Sealant Used?

Laminators fabrication sealant is used to fill the panel routs during assembly of the following panel systems:

- All Rout & Return panels (including soffit and soffit transition panels)
- All Dry Seal panels (including soffit and soffit transition panels)
- Reinforcement of fabricated inside corners, outside corners, and soffit transition panels for:
  - 1-Piece, Tight-Fit Molding
  - Clip & Caulk