

**Multicam 3000 Profile Information for:
Laminators Incorporated**

Material	Thickness	Router Bit / Blade	Z Plunge Speed (up-down motion)	XY Speed (x: front to back / y: left to right)	Spindle RPM (rotating speed of router)	Tool	Cut Direction (rotation direction of spindle)	Passes
Omega-Bond	3mm	Router Bit	100"/minute	400"/minute	22,000	1/4" "0" Flute Bit	Counter Clockwise "Climb" cutting	1
		Router Bit	100"/minute	600"/minute	22,000	1/4" "0" Flute Bit	Counter Clockwise "Climb" cutting	1
Alumalite / Econolite	6mm	Router Bit	100"/minute	250"/minute	22,000	1/4" "0" Flute Bit	Counter Clockwise "Climb" cutting	1
		Router Bit	100"/minute	400"/minute	22,000	1/4" "0" Flute Bit	Counter Clockwise "Climb" cutting	1
		Router Bit	100"/minute	600"/minute	22,000	1/4" "0" Flute Bit	Counter Clockwise "Climb" cutting	1
Lusterboard	1/2"	Router Bit	100"/minute	600"/minute	18,000	3/8" Compression Spiral Bit	Counter Clockwise "Climb" cutting	1
Omega SignBoard	1/2"	Router Bit	100"/minute	600"/minute	18,000	3/8" Compression Spiral Bit	Counter Clockwise "Climb" cutting	1