

1-PIECE, TIGHT-FIT MOLDING (Legacy) TECHNICAL DATA SHEET

SYSTEM: 1-Piece, Tight-Fit Molding (Legacy)

EFFECTIVE: January 12, 2024

Description: Laminators Incorporated (Laminators Inc.) 1-Piece, Tight-Fit Molding (Legacy) is a progressive, weather-resistant, exterior wall covering panel system. The panel system includes field-fabricated Laminators Inc. Omega-Lite® aluminum composite material (ACM) panels and aluminum moldings to encapsulate panel edges.

Properties:

Depth	3/8 in (nom)
Weight	0.99 psf (+/-)
Weather Protection (2018 IBC / 1402.2)	Water-Resistive Barrier
Exterior Wall Finish (2018 IBC / 1406.2)	PVDF/Kynar 500®, Polyester, or Anodized MCM
Combustible Exterior Wall Coverings (2018 IBC / 1406.10, 1406.11, & 1406.12)	Types I, II, III, IV, and V Construction

Performance:

Perimeter Framing Deflection (2018 IBC / Table 1604.3)	< L/175 normal to plane of wall
Panel Deflection (2018 IBC / Table 1604.3)	< L/60 normal to plane of wall
Air Leakage Testing (ASTM E283-91)	0.03 cfm / ft ² @ 6.24 psf (over plywood) 0.01 cfm / ft ² @ 6.24 psf (over concrete)
Uniform Load Testing ¹ (ASTM E330-02)	-104.0 psf (deflection) -156.0 psf (structural)
Permanent Deformation at 150% Pressure ¹ (ASTM E330-02)	< L/1000 or failure
Water Penetration Testing ¹ (ASTM E331-00)	Pass @ 12.0 psf
Fire Performance ² (NFPA 285-06)	Meets Conditions of Acceptance



Thermal Movement Temperature Range	-20°F to +180°F at material surface
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Qualifications:

Florida Product Approval	FL17652-R3 (FL17652.1) / 2023 Code Version
Miami-Dade Notice of Acceptance ³	NOA #23-0911.07 (+/- 120 psf)
Omega-Lite ICC-ES Listing Reports	ESL-1251 (ASTM D1781) ESL-1253 (ASTM E84)

Notes:

- Applies to both plywood & wood studs and concrete base wall constructions. Applies to gypsum & metal studs base wall construction. Expires 08/20/25. 1.
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