

## ALUMALITE® ECONOMY TECHNICAL DATA SHEET

**PRODUCT**: Alumalite Economy

**EFFECTIVE**: April 21, 2025

**Description**: Alumalite Economy is a metal composite material (MCM) panel that consists of a thermoplastic core bonded to a color finished sheet of aluminum on one face and a color or protected mill finished sheet of aluminum on the other. Panels are manufactured with a digital print ready finish.

## Properties:

Thickness	3 mm (nom)	5 mm (nom)	10 mm (nom)	
Weight	0.50 psf (+/-)	0.52 psf (+/-)	0.68 psf (+/-)	
Core	Extruded Profile Polypropylene			
	2 mm Core	4 mm Core	9.5 mm Core	
Sheets (ASTM B209)	3105-H18/28 0.010 in			
Texture Finish	Smooth			
Color Finish (AAMA 2605)	Polyester			
Thermal Expansion	13x10 <sup>-6</sup> in/in/°F			
Tolerances	(+/-) 1/4 in (Length & Width) and (+/-) 1/32 in (Thickness)			
Squareness	Equal Within 1/8" (Diagonals)			
Flatness	< 1/4 in / 4 ft (0.52%)			

## Performance:

Fire Performance (ASTM E84)			
• Class	A	Α	Α
Flame Spread Index	0	0	0
Smoke Developed Index	50	40	105
Flexural Rigidity (EI) <sup>1</sup> (ASTM E529)	Not Available	9.78x10 <sup>3</sup> lb-in <sup>2</sup> /ft	Not Available
	5 years against bond line delamination		
Warranty <sup>2</sup>	10 years against color fade in excess of (8) NBS units and cracking, chipping, flaking, or peeling		



## Notes:

- Performed in conjunction with ASTM E529 Standard Guide for Conducting Flexural Tests on Beams and Girders for Building Construction.
  Contact Laminators Inc. for full warranty terms and conditions.

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