

SIGN PANEL PRODUCTS

EFFECTIVE JULY 2023



LAMINATORS
Composite Panel Solutions

800.523.2347 | LaminatorsInc.com



For close to 60 years, Laminators Incorporated has manufactured a complete line of composite panels for the commercial construction, sign-making, and OEM industries. Our panels are strong, quick to fabricate and install, easy to maintain, and made to last.

Laminators is committed to providing value through high-quality products, innovative application solutions, and superior customer service.

SIGN PANEL PRODUCTS

Alumalite® Standard	4
Alumalite® Economy	4
Alumalite® Ultra	5
Omega-Bond® Standard	6
Omega-Bond® Economy	6
Omega-Bond® Premium	7
LusterBoard™	8
Omega SignBoard™	9
Accessories	10
Sign Panel Color Chart	11
Fabrication Services	12
Recommended Applications	13
Product Comparison Chart	14-15



Why Work with Laminators Incorporated

Unique in the industry, Laminators Incorporated is a full-service manufacturing company offering complete, innovative, turnkey solutions for your sign panel needs. We are committed to providing value through high-quality products, innovative application solutions, and superior customer service. Our forward-thinking processes and forward-looking products make us a leader in the industry. You can count on us.

QUALITY PRODUCTS

Laminators manufactures a full line of digital print-ready sign panel products that are the industry standard for professional sign-makers. Our sign boards are strong, durable, and ready to use. Available in a variety of colors, our finished surfaces are smooth and will not crack, chip, flake, or peel even under harsh weather conditions. Our array of cores (corrugated plastic, solid plastic, and furniture-grade exterior plywood) as well as various thicknesses, sheet sizes, and double- or single-sided sheets satisfy any sign or fabricated project.

SHORT LEAD TIMES

Because of our revolutionary manufacturing process, we can ship our standard sign products in 1-2 weeks (some restrictions can apply)... quicker than any of our competitors!

AFFORDABLE PRICES

Our reasonably priced products will meet your budget demands while exceeding your project expectations.

SUPERIOR KNOWLEDGE, EXPERIENCE & SERVICE

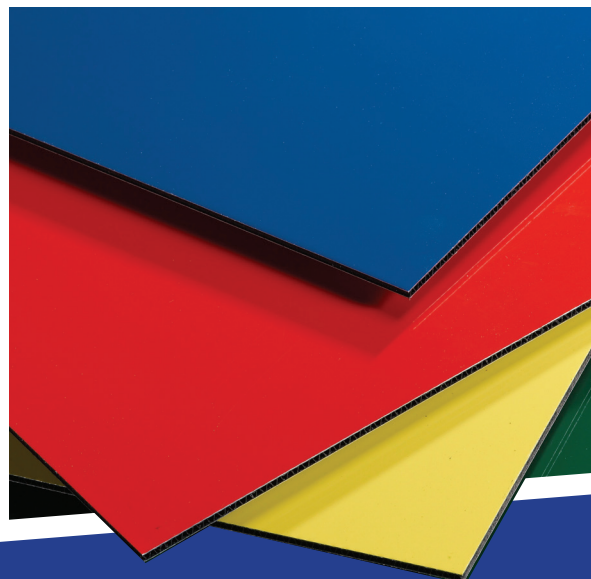
At the core of our sign business is our team of dedicated professionals. For every product and service we offer, our team of experts can guide you through the process from sales to engineering to installation.

Knowing that choosing the right substrate can be a major obstacle and impact the overall vision of a project, our team can assist you with selecting the most appropriate panel for your application during the design phase so you're prepared for any special requirements, such as lighting, mounting, or curved walls.

Our **Sign Panel Production Guide** is a great resource that covers best practices from panel handling and storage through fabrication and installation. The guide also outlines how to apply vinyl, films, and paints as well as digital and screen-printing applications. The Sign Panel Production Guide, when used with profiles from leading equipment manufacturers, makes the production process easier for you.

FABRICATION SERVICES

Laminators offers fabrication services. As manufacturers and fabricators of sign panels, we understand all the nuances of fabricating panels—saving you time and money. We can provide custom shapes, pre-cut shapes, cut-outs, fastener holes, routing and bending services... we can even quote project-specific designs! No minimum quantities required!



ALUMALITE® STANDARD

Strong, durable panel with a high-density corrugated polypropylene core

CONSTRUCTION

- Aluminum composite panel with high-density, corrugated polypropylene core that won't swell, corrode, rot, wick water, or delaminate even under prolonged water exposure
- Factory-baked polyester painted aluminum faces add high-gloss brilliance and rigidity; warranted not to crack, chip, flake, or peel; Colorfast 10-year limited warranty

BENEFITS

- Field-tested through extensive freeze/thaw cycling tests with no significant structural panel failure
- Ideal for paints, digital inks (both UV or solvent cured), screen print inks, and pressure-sensitive vinyl
- Strong and lightweight-similar in weight to .040 aluminum sheet metal, yet almost 40 times stronger
- Routs and cuts easily with standard carpentry tools; even bends around corners
- Wind-resistant-can withstand hurricane force winds when properly fastened between two posts
- Class A flame spread rating
- UL Recognized Component



ALUMALITE® ECONOMY

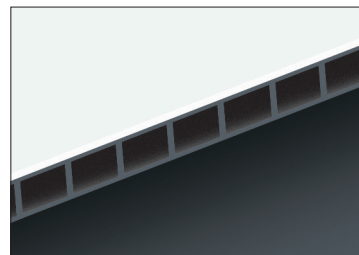
Redesigned Econolite! Now an economical version of Alupalite Standard

CONSTRUCTION

- Aluminum composite panel with a clear-profile, corrugated polypropylene core
- Factory-baked polyester painted aluminum faces; Colorfast 10-year limited warranty

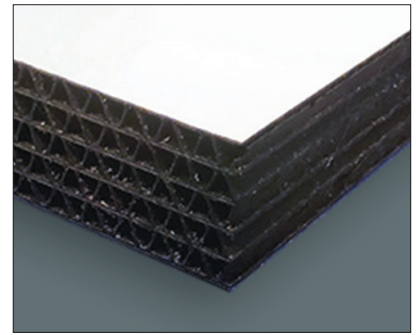
BENEFITS

- An economical version of Alupalite Standard with thinner aluminum skins and a profile core
- Ideal for paints, digital inks (both UV or solvent cured), screen print inks, and pressure-sensitive vinyl
- Class A flame spread rating
- UL Recognized Component



ALUMALITE® ULTRA

Offers Ultra rigidity and maximum flatness



CONSTRUCTION

- Aluminum composite panel with high-density, corrugated polypropylene core
- Factory-baked polyester painted aluminum faces; Colorfast 10-year limited warranty

BENEFITS

- The only ACM available with thicknesses greater than 10mm
- All the benefits of Alulite Standard with the structural performance of plywood
- Excellent strength-to-weight ratio
- 56% greater* flexural rigidity over plywood
- Excellent option for applications that require longer, unsupported spans: tradeshow exhibits, POP displays, industrial packaging, shipping/storage containers, and so much more!
- Class A flame spread rating
- UL Recognized Component

*25mm Alulite Ultra only.

CORRUGATED CORE SPECIFICATIONS

Thickness	Finished Faces	Sizes	Colors	Weight/Sq. Ft.
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ALUMALITE STANDARD

6mm	1 or 2 sides	4' x 8', 4' x 10' 5' x 8', 5' x 10'	Standard Colors White	0.67 lbs.
10mm	1 or 2 sides	4' x 8', 4' x 10' 5' x 8', 5' x 10'	Standard Colors White	0.88 lbs.

Custom colors and sizes available by special order.

ALUMALITE ECONOMY

3mm*	1 or 2 sides	4' x 8'	White	0.50 lbs.
5mm	1 or 2 sides	4' x 8'	White	0.52 lbs.
10mm**	1 or 2 sides	4' x 8'	White	0.68 lbs.

*Previously D-Lite. **Previously Pro-Lite.

ALUMALITE ULTRA

15mm	2 sides	4' x 8'	White	1.40 lbs.
25mm	2 sides	4' x 8'	White	1.81 lbs.

1 side, colors, and other sizes available by special order.



OMEGA-BOND® STANDARD

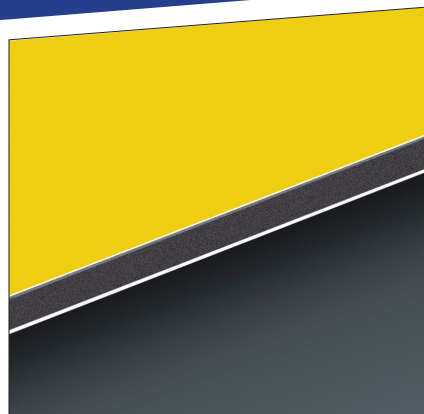
Solid core aluminum composite panel

CONSTRUCTION

- Features double- or single-sided matte painted aluminum bonded to a solid polyethylene core making it rigid yet lightweight

BENEFITS

- Optimal for direct digital printing and cutting
- Durable, water-resistant construction
- Solid core prevents bowing, warping, swelling, and delamination
- Flat, smooth surface ready for paint, inks, vinyl letters, and more
- Ability to bend and rout panels
- High-quality, low-cost choice for interior and exterior signage needs
- Class A flame spread rating
- UL Recognized Component



OMEGA-BOND® ECONOMY

Economical option with thinner aluminum for flat applications

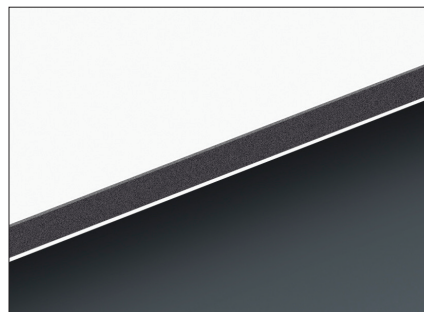
CONSTRUCTION

- Features one side gloss/one side matte painted white aluminum
- 3mm panel thickness

BENEFITS

- Optimal for direct digital printing and cutting
- Extremely flat, durable, and moisture-resistant
- Solid core composition prevents bowing, warping, swelling, and delamination
- Flat, smooth surface ready for paint, inks, vinyl letters, and more
- Class A flame spread rating
- UL Recognized Component

*Laminators does not recommend bending or folding Omega-Bond Economy panels—use for flat signage applications only.



OMEGA-BOND® PREMIUM

Premium panel for fabricated projects

CONSTRUCTION

- Features double-sided matte painted aluminum bonded to a solid polyethylene core designed specifically for fabrication applications
- The .012" Omega-Bond Premium features a .012" aluminum skin thickness and higher-quality plastic core that is best suited for your fabricated projects

BENEFITS

- Thicker-gauge aluminum is optimal to achieve best results for fabrication projects. Routing and bending the panels is now easily accomplished.
- Specially treated for optimal flatness before and after bending, by taking out all possible tension/stress from the panel itself
- Maximum durability is achieved since the solid polyethylene core has fewer impurities and lesser recycled content. This allows bending and cutting without breaking the core during the fabrication process.
- .012" aluminum provides structural strength and allows 3-dimensional shapes to be achieved without an inner support or frame
- Various architectural signage, decorative canopies, and cladding solutions can be easily fabricated for retail shops, restaurants, banks, car dealerships, etc.
- Class A flame spread rating
- UL Recognized Component



SOLID CORE SPECIFICATIONS

Thickness	Finished Faces	Sizes	Colors	Weight/Sq. Ft.
OMEGA-BOND STANDARD				
2mm	2 sides	4' x 8'	White	0.53 lbs.
3mm	1 or 2 sides	4' x 8'	Standard Colors	0.72 lbs.
3mm	2 sides	4' x 8', 4' x 10', 5' x 10'	White, Black	0.72 lbs.
4mm	2 sides	4' x 8'	White	0.91 lbs.
6mm	2 sides	4' x 8', 4' x 10'	White, Black (4' x 8' only)	1.29 lbs.

1 side is White/Mill finish. Colors and other sizes available by special order.

OMEGA-BOND ECONOMY

3mm	2 sides	4' x 8'	White Gloss/ White Matte	0.64 lbs.
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OMEGA-BOND PREMIUM

3mm	2 sides	4' x 8', 5' x 10'	White	0.80 lbs.
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Colors and other sizes available by special order.



LUSTERBOARD™

Painted aluminum bonded to plywood core

CONSTRUCTION

- Hardwood core is composed of a premium, exterior furniture-grade plywood featuring smooth, tight, sanded veneers for optimum surface beauty
- Factory-baked polyester painted aluminum surfaces cover one or both sides of the hardwood core, creating a smooth, glossy finish



BENEFITS

- Features a light yet rigid construction, allowing for easier handling and installation
- Stronger and lighter than MDO panels
- Easy to fabricate with standard carpentry tools
- Ideal for paints, digital inks (both UV and solvent-cured), screen-print inks, and pressure-sensitive vinyl
- Class A flame spread rating
- UL Recognized Component

OMEGA SIGNBOARD™

Exterior high-gloss vinyl over plywood core

CONSTRUCTION

- Hardwood core is composed of a premium, exterior furniture-grade plywood with smooth, tight, sanded veneers for optimum surface beauty
- Surface consists of finished, brilliant white vinyl
- The vinyl surface is impact-resistant and formulated with high-performance UV inhibitors to reduce fading



BENEFITS

- Offers a strong, economical sign panel with a glossy, white vinyl surface that will not flake or peel
- Ideal for paints, digital inks (both UV and solvent-cured), screen-print inks, and pressure-sensitive vinyl
- Easy to fabricate with standard carpentry tools
- Stronger and lighter than MDO panels

WOOD CORE SPECIFICATIONS

Thickness	Finished Faces	Sizes	Colors	Weight/Sq. Ft.
LUSTERBOARD				
1/2"*	1 or 2 sides	4' x 8'	Standard Colors	1.80 lbs.
*1/2" 1-sided previously SignPly.				
OMEGA SIGNBOARD				
1/2"	1 or 2 sides	4' x 8'	White	1.53 lbs.



ACCESSORIES

Additional Items from Laminators Incorporated

EDGE CAP & SEALANT

Edge Cap is available as a "U" channel molding in two thicknesses: 1/2" or 1/4". Choose from a variety of attractive colors to accent the perimeter of your sign.

EDGE CAP SPECIFICATIONS

Product	Colors
1/4" x 98" Edge Cap	White, Black, Red, Green, Blue, Bronze
1/2" x 98" Edge Cap	White, Black, Red, Green, Blue, Bronze
3/8" x 98" Edge Cap	White, Black
3/4" x 98" Edge Cap	White

DOWEL PINS

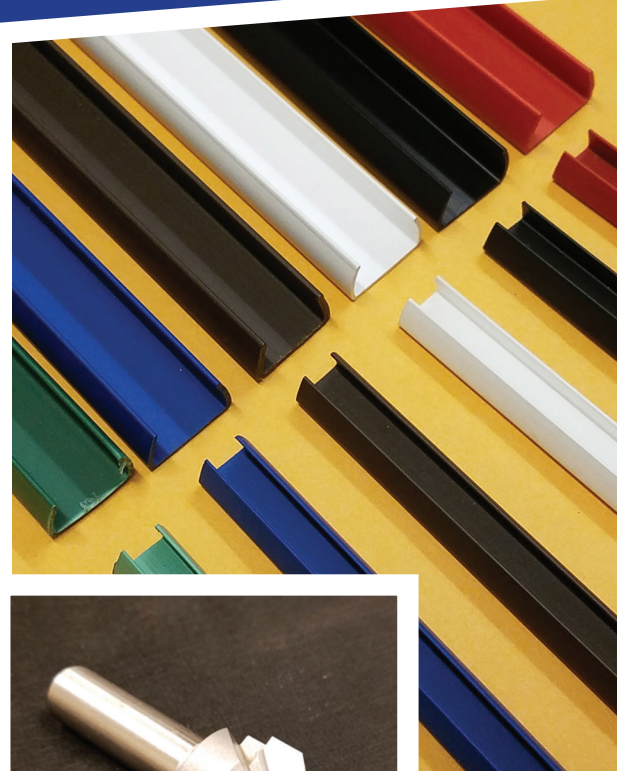
Recommended: 1 pin every 6" to 12" along panel joints.

NOTCHING TOOL

This heavy-duty hand notching tool cuts a 90° angle.

ROUTER BIT

Laminators custom-designed 1/2" router bit (recommended for routing and bending).



Approved Supplies

PANEL ADHESIVE

- Loctite® PL 400® VOC Subfloor & Deck Adhesive
- Loctite® PL Premium® Polyurethane Construction Adhesive
- LIQUID NAILS® Subfloor & Deck Adhesive
- Titebond® Heavy-Duty Construction Adhesive

SILICONE SEALANTS (for use with corrugated plastic cores only)


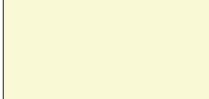







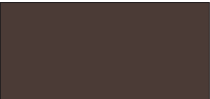


- Pecora 890, 860, 896, 895
- GE SilGlaze® II, SilPruf®
- SUREBOND SB-1800 Everflex Bondaprene

WOOD CORE SEALANT


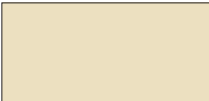
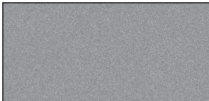







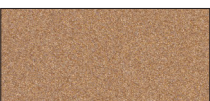

- DAP® Alex Plus® Caulk

SIGN PANEL COLOR CHART

ALUMALITE STANDARD, LUSTERBOARD

				
White	Ivory	Sand Beige	Raven Black	Ivy Green
				
Brite Yellow	Sunset Red	Candy Apple Red	Royal Blue	Silver Metallic
				
Regal Bronze	Matte Black	Mill Finish (backer for 1-sided panel)		

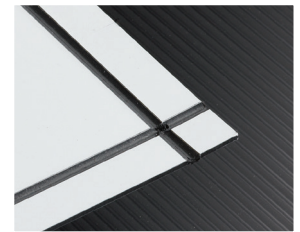
OMEGA-BOND STANDARD

				
White	Light Ivory	Silver	Black	Green
				
Yellow	Red	Blue	Brushed Silver	Brushed Gold
				
Bronze Metallic	Mill Finish (backer for 1-sided panel)			

Colors shown are as close to actual painted sign panels as possible. Please call for color chip samples if needed. Colors subject to availability. Check with your local distributor for availability.

Color variation is a characteristic of aluminum composite panels with brushed aluminum and metallic paint finishes, and can vary on material purchased from different lots. In addition, grain direction of brushed aluminum and metallic paint finishes must be considered in the design of the panel installation. Opposing grain directions may create visible patterns and may not be acceptable in the finished project. Laminators does not warrant a color match for these panels.





FABRICATION SERVICES

Let Laminators handle your sign fabrication service needs. As manufacturers and fabricators of sign panels, we understand all the nuances of fabricating for time- and cost-efficiency.

Save on time and labor costs by having us fabricate your digital print-ready sign panel products. In many cases you may not be utilizing the entirety of an ACM panel—you're cutting, bending, shaping, contouring, and so much more. We'll cut, rout, and bend the panels to the exact specifications needed for the project.

Because the panels are being fabricated by the same company that manufactures them, we understand the best way to provide superior looking, ready-to-install panels each and every time.

WHAT CAN LAMINATORS DO FOR YOU?

- Pre-Cut Shapes
- Fastener Holes
- Custom Shapes
- Routing & Bending Services
- Cut-Outs
- And Much More!

WHAT ARE THE BENEFITS OF USING LAMINATORS FOR YOUR FABRICATION SERVICES?

- Reduce time and scheduling issues as well as labor costs
- Minimize weight and shipping costs instead of shipping full sheets
- Rely on the manufacturer's knowledge and expertise
- If you're a distributor of our panels, you can even stock various pre-cut shapes that are popular with your customer base (oval, circular, etc.)



RECOMMENDED APPLICATIONS

Sign Application	Alumalite Standard	Alumalite Economy	Alumalite Ultra	Omega-Bond Standard	Omega-Bond Economy	Omega-Bond Premium	LusterBoard*	Omega SignBoard*
ADA-Compliant/ Wayfinding Signs	X	X		X		X		
A-Frame Signs							X	X
Architectural Signage	X	X	X	X		X	X	
Billboards	X	X	X	X		X	X	X
Canopies	X	X	X	X		X		
Corporate ID	X	X	X	X		X		
Digital Print	X	X	X	X	X	X	X	X
Dimensional Lettering/ Cut-Outs	X	X		X		X	X	X
Electrical LED or Neon Signs/ Channel Letters	X			X	X	X	X	
Fabrication/3D Signs	X	X	X	X		X		
Fascia Signs	X	X		X		X		
Fine Art Murals	X	X		X		X		
Hanging Signs							X	X
Kiosks	X	X	X	X		X		
Multiple Panel Signs	X	X	X	X		X		
POP/POS Displays/Stands	X	X	X	X		X		
Tradeshow Exhibits	X	X	X	X		X		
Real Estate/ Post & Panel Signs	X	X	X	X	X	X	X	X
Scoreboards	X		X	X		X	X	X
Signage (Indoor/Outdoor)	X	X	X	X	X	X	X	X
Social Distancing/Partitions	X	X	X	X	X	X		
Temporary Construction & Traffic/Regulatory Signs	X	X		X		X		
Wall & Fence-Mounted Signs	X	X	X	X	X	X	X	X

*Must be edge-sealed for outdoor use.

PRODUCT COMPARISON CHART

	Construction	Panel Sizes	Thicknesses	Available Colors	Finished Faces
Alumalite Standard	Painted aluminum Corrugated polypropylene core	4' x 8' 4' x 10' 5' x 8' 5' x 10' Custom lengths up to 12'	6mm 10mm	White, Candy Apple Red, Sunset Red, Royal Blue, Ivy Green, Brite Yellow, Raven & Matte Black, Silver Metallic, Ivory, Regal Bronze, Sand Beige	Single- or Double-Sided Finished Face
Alumalite Economy	Painted aluminum Corrugated polypropylene core Coated aluminum backer	4' x 8'	3mm 5mm 10mm	White	Single- or Double-Sided Finished Face
Alumalite Ultra	Painted aluminum Corrugated polypropylene core Coated aluminum backer	4' x 8' Custom lengths up to 12'	15mm 25mm	White	Double-Sided Finished Face
Omega-Bond Standard	Painted aluminum Solid plastic core	4' x 8' 4' x 10' 5' x 10'	2mm 3mm 4mm 6mm Other thicknesses available by special order	White, Black, Brushed Gold, Brushed Silver, Brushed Bronze, Silver, Yellow, Red, Blue, Green, Light Ivory, Bronze Metallic	Single- or Double-Sided Finished Face
Omega-Bond Economy	Painted aluminum Solid plastic core	4' x 8'	3mm	White Gloss/White Matte Colors available by special order.	Double-Sided Finished Face
Omega-Bond Premium	Painted aluminum Solid plastic core	4' x 8' 5' x 10'	3mm (.3mm/.012" skin thickness)	White Colors available by special order.	Double-Sided Finished Face
LusterBoard	Painted aluminum Furniture-grade exterior plywood core	4' x 8'	1/2"	White, Candy Apple Red, Sunset Red, Royal Blue, Ivy Green, Brite Yellow, Raven & Matte Black, Silver Metallic, Ivory, Regal Bronze, Sand Beige	Single- or Double-Sided Finished Face
Omega SignBoard	Smooth, glossy vinyl Furniture-grade exterior plywood core	4' x 8'	1/2"	White	Single- or Double-Sided Finished Face



In many instances we recommend our Omega-Lite architectural panel for all architectural applications because of its superior flatness and 30-year paint performance. However, many of our customers still choose to use our sign products for storefront fascias, gas station canopies, and awning-fill or replacement, usually because of economics. For questions or recommendations, call 800.523.2347 to speak with one of our knowledgeable sign representatives.

	Fabrication	Surface Finishing	Forming Techniques	Flammability	Exterior Usage Warranty	Average Application Life
Alumalite Standard	Circular saw, jigsaw, drill, shear, punch, hand router, CNC router, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint, laser engraving	Roll and bend, reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 10-year Colorfast warranty on faces	Long-term
Alumalite Economy	Circular saw, jigsaw, drill, shear, punch, hand router, CNC router, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint, laser engraving	Roll and bend, spot weld to aluminum backer, reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 10-year Colorfast warranty on faces	Long-term
Alumalite Ultra	Circular saw, jigsaw, drill, shear, punch, hand router, CNC router, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint, laser engraving	Roll and bend, spot weld to aluminum backer, reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 10-year Colorfast warranty on faces	Long-term
Omega-Bond Standard	Circular saw, jigsaw, drill, shear, punch, hand router, CNC router, press brake, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint, laser engraving	Roll and bend, roll form, reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 5-year Colorfast warranty on faces	Long-term
Omega-Bond Economy	Circular saw, reciprocating saw, drill, panel saw, table saw, band saw	Digital printing, screen-printing, vinyl graphics, sign paint	Reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 5-year Colorfast warranty on faces	Long-term
Omega-Bond Premium	Circular saw, reciprocating saw, drill, shear, punch, hand router, CNC router, press brake, panel saw, table saw, band saw	Digital printing, screen-printing, vinyl graphics, sign paint	Roll and bend, roll form, reciprocating saw, band saw	Class A, ASTM E84	5-year warranty on lamination 5-year Colorfast warranty on faces	Long-term
LusterBoard	Circular saw, jigsaw, drill, hand router, CNC router, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint, laser engraving	Use like plywood	Class A, ASTM E84	5-year warranty on lamination* 10-year Colorfast warranty on faces	Medium-term
Omega SignBoard	Circular saw, jigsaw, drill, hand router, CNC router, panel saw, table saw	Digital printing, screen-printing, vinyl graphics, sign paint	Use like plywood		5-year warranty on lamination*	Medium-term

Check local distributor for availability of colors, sizes, and thicknesses.

*Must be properly edge-sealed.

**Strong, durable, and made to last,
our digital print-ready sign panel
products are the industry standard.**

**Whether you're a professional sign-
maker, distributor, fabricator, or installer,
you can count on Laminators to deliver
today's highest-quality sign panel
products coupled with exceptional
customer service.**



LAMINATORS
Composite Panel Solutions

LaminatorsInc.com

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